

PART 1 GENERAL

1.1 SUMMARY

- .1 Section Includes:
 - .1 Concrete housekeeping pads, hangers and supports for mechanical piping, ducting and equipment.

1.2 REFERENCES

- .1 American National Standards Institute/American Society of Mechanical Engineers (ANSI/ASME)
 - .1 ANSI/ASME B31.1-04, Power Piping.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .3 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
 - .2 ANSI/MSS SP69-2003, Pipe Hangers and Supports - Selection and Application.
 - .3 MSS SP89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .4 Underwriter's Laboratories of Canada (ULC)

1.3 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
 - .3 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .4 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

1.4 SUBMITTALS

- .1 Submit shop drawings and product data for following items:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.

PART 2 PRODUCTS

2.1 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP58.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.2 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: galvanized painted with zinc-rich paint after manufacture.
 - .2 Ensure steel hangers in contact with copper piping are copper plated epoxy coated.
- .2 Shop and field-fabricated assemblies:
 - .1 Trapeze hanger assemblies.
 - .2 Steel brackets.
- .3 Hanger rods: threaded rod material to MSS SP58:
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
- .4 Pipe attachments: material to MSS SP58:
 - .1 Attachments for steel piping: carbon steel galvanized.
 - .2 Attachments for copper piping: copper plated black steel.
 - .3 Oversize pipe hangers and supports.
- .5 Adjustable clevis: material to MSS SP69 UL listed FM approved, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
 - .1 Ensure "U" has hole in bottom for riveting to insulation shields.
- .6 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.
 - .2 Finishes for copper pipework: galvanized, with formed portion plastic coated.

2.3 INSULATION PROTECTION SHIELDS

- .1 Insulated cold piping:
 - .1 64 kg/m³ density insulation plus insulation protection shield to: MSS SP69, galvanized sheet carbon steel. Length designed for maximum 3 m span.

2.4 HOUSE-KEEPING PADS

- .1 Provide 100 mm high concrete housekeeping pads for base-mounted equipment; size pads 50 mm larger than equipment; chamfer pad edges.

2.5 OTHER EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports from structural grade steel.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
 - .2 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.

3.3 HANGER SPACING

- .1 Plumbing piping: to Canadian Plumbing Code, authority having jurisdiction.
- .2 Copper piping: up to NPS 1/2: every 1.5 m.
- .3 Within 300 m of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.1 m	1.8 m
1-1/2	2.7 m	2.4 m
2	3.0 m	2.7 m
2-1/2	3.6 m	3.0 m
3	3.6 m	3.0 m

3.4 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.

END OF SECTION