



May 15<sup>th</sup>, 2021

## City of Winnipeg Approved Concrete Suppliers

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The following Concrete Suppliers have been approved for the 2021 construction season. Select the supplier to view the Approved Concrete Mix Designs:

<a href="#">Able Concrete</a>	Redonda Plant
<a href="#">Building Products</a>	Cole and Kenaston Plants
<a href="#">City Mix</a>	Kenaston and Redonda Plants
<a href="#">Lafarge</a>	Dawson Plants
<a href="#">Northland and Perimeter</a>	Oak Bluff Plant
<a href="#">Stone Bridge Redi-Mix MB Inc.</a>	Wanda Way
<a href="#">Maple Leaf Construction</a>	Brookside Plant

Concrete mix design information must be submitted directly to:

Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer  
Public Works Department, Engineering Division  
106-1155 Pacific Avenue  
Winnipeg, MB R3E 3P1  
Email: [aghazy@winnipeg.ca](mailto:aghazy@winnipeg.ca)  
Phone: 204-986-4038

**2021 CONCRETE MIX DESIGN APPROVAL**

**Concrete Supplier: Building Products and Able Concrete**

**Date: April 2021**

**Plant Location: 75 Cole Avenue Plants #1 & #5; 1191 Kenaston Plant, plant #11; and 986 Redonda Ave**

**Reference Section – 6.2**

**TYPE 1 Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs, Monolithic Curb and Sidewalks, Splash Strips and Bull-noses:**

**Slip Form Paving**

**Hand Placement**

Curbs	Pavements
687105C – Period 1*	687105F – Period 1*
689105C – Period 2*	689105F – Period 2*

687105H – Period 1\*  
689105H – Period 2\*

**TYPE 2 Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related Works:**

610105 – Period 1\*  
700105 – Period 2\*

**Reference Section – 6.4**

**Concrete for Early Opening of Pavements**

**20 MPA in 72 hours:**

**Slip Form Paving**

696105F – Period 1\*  
695105F – Period 2\*

**Hand Placement**

696105H – Period 1\*  
695105H – Period 2\*

**20 MPA in 24 hours:**

806105 – No Fly ash Allowed

**Reference Section – 6.6**

**Concrete for Temporary Restoration of Utility Pavement Cuts**

815105 – No Fly ash Allowed

**\* Fly Ash Restrictions - Period 1 – May 16 through September 30, Period 2 – October 1 through May 15**

Should you have any questions, or if clarification is required, please contact me at your convenience.

Yours truly,



Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer

**2021 CONCRETE MIX DESIGN APPROVAL**

**Concrete Supplier: Building Products and Able Concrete**

**Date: April 2021**

**Plant Location: 75 Cole Avenue Plants #1 & #5; 1191 Kenaston Plant, plant #11; and 986 Redonda Ave**

**Reference Section – 6.2**

**TYPE 1 Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs, Monolithic Curb and Sidewalks, Splash Strips and Bull-noses:**

**Slip Form Paving**

**Hand Placement**

Curbs	Pavements
687105C – Period 1*	687105F – Period 1*
689105C – Period 2*	689105F – Period 2*

687105H – Period 1\*  
689105H – Period 2\*

**TYPE 2 Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related Works:**

610105 – Period 1\*  
700105 – Period 2\*

**Reference Section – 6.4**

**Concrete for Early Opening of Pavements**

**20 MPA in 72 hours:**

**Slip Form Paving**

696105F – Period 1\*  
695105F – Period 2\*

**Hand Placement**

696105H – Period 1\*  
695105H – Period 2\*

**20 MPA in 24 hours:**

806105 – No Fly ash Allowed

**Reference Section – 6.6**

**Concrete for Temporary Restoration of Utility Pavement Cuts**

815105 – No Fly ash Allowed

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Yours truly,



Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer



**2021 CONCRETE MIX DESIGN APPROVAL**

**Concrete Supplier:** City Mix Inc.

**Date:** April 2021

**Plant Location:** Plant #1 – Kenaston Boulevard, Plant #2 – Redonda Street

**Reference Section – 6.2**

**TYPE 1 Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs, Monolithic Curb and Sidewalks, Splash Strips and Bull-noses:**

**Slip Form Paving**

**Hand Placement**

**Curbs**  
1A32AC0S – Period 1\*  
1A32AA0S – Period 2\*

**Pavements**  
1A32AC0C – Period 1\*  
1A32AA0C – Period 2\*

1A32AC0H – Period 1\*  
1A32AA0H – Period 2\*

**TYPE 2 Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related Works:**

1A30AC0C – Period 1\*  
1A30AA0C – Period 2\*

1A30AC0H – Period 1\*  
1A30AA0H – Period 2\*

**Reference Section – 6.4**

**Concrete for Early Opening of Pavements  
20 MPA in 72 hours:**

**Slip Form**

**Hand Placement**

1A32AC0M – Period 1\*  
1A32AA0M – Period 2\*

1A32AC0E – Period 1\*  
1A32AA0E – Period 2\*

**20MPa in 24 Hours:**

1A24HS0C – No Fly ash Allowed

**Reference Section – 6.6**

**Concrete for Temporary Restoration of Utility Pavement Cuts**

1A285A0C – No Fly ash Allowed

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Yours truly,

Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer



2021 CONCRETE MIX DESIGN APPROVAL

Concrete Supplier: Lafarge Canada Inc  
Plant Location: 220 Dawson Road

Date: April 2021

Reference Section – 6.2

**TYPE 1** Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs,  
**Monolithic** Curb and Sidewalks, Splash Strips and Bull-noses:

Slip Form Paving

4J32A71F – Period 1\*

4L32A71P – Period 2\*

Hand Placement

8J32A71F – Period 1\*

8L32A71P – Period 2\*

**TYPE 2** Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related  
**Concrete** Works:

WJ30A71F – Period 1\*

WL30A71P – Period 2\*

Reference Section – 6.4

Concrete for Early Opening of Pavements  
20 MPA in 72 hours

Slip Form Paving

EG32A61F – Period 1\*

EG32A61P – Period 2\*

Hand Placement

EG32A71F – Period 1\*

EG32A71P – Period 2\*

20 MPA in 24 hours

Slip Form Paving

EG45A61P – No Fly ash Allowed

Hand Placement

EG45A71P – Period 1\*

EG45A71W – Period 2\*

Reference Section – 6.6

Concrete for Temporary Restoration of Utility Pavement Cuts

UF15A6E0 – No Fly ash Allowed

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Yours truly,

Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer



2021 CONCRETE MIX DESIGN APPROVAL

Concrete Supplier: Northland/Perimeter Concrete Ltd  
Plant Location: Oak Bluff

Date: April 2021

Reference Section – 6.2

**TYPE 1** Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs,  
**Monolithic** Curb and Sidewalks, Splash Strips and Bull-noses:

Slip Form Paving

4J32A71F – Period 1\*

4L32A71P – Period 2\*

Hand Placement

8J32A71F – Period 1\*

8L32A71P – Period 2\*

**TYPE 2** Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related  
**Concrete** Works:

WJ30A71F – Period 1\*

WL30A71P – Period 2\*

Reference Section – 6.4

Concrete for Early Opening of Pavements  
20 MPA in 72 hours

Slip Form Paving

EG32A61F – Period 1\*

EG32A61P – Period 2\*

Hand Placement

EG32A71F – Period 1\*

EG32A71P – Period 2\*

20 MPA in 24 hours

Slip Form Paving

EG45A61P – No Fly ash Allowed

Hand Placement

EG45A71P – Period 1\*

EG45A71W – Period 2\*

Reference Section – 6.6

Concrete for Temporary Restoration of Utility Pavement Cuts

UF15A6E0 – No Fly ash Allowed

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Yours truly,

Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer



2021 CONCRETE MIX DESIGN APPROVAL

Concrete Supplier: Stone Bridge Redi-Mix MB Inc.  
Plant Location: 6 Wanda Way, Headingley, MB, R4H0C9

Date: April 2021

Reference Section – 6.2

**TYPE 1** Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs,  
**Monolithic** Curb and Sidewalks, Splash Strips and Bull-noses:

Slip Form Paving

Hand Placement

**Curbs**

**Pavements**

32A3B1A0L – Period 1\*

32A3B1A0L – Period 1\*

32A3B1A0M – Period 1\*

32A0B1A0L – Period 2\*

32A0B1A0L – Period 2\*

32A0B1A0M – Period 2\*

**TYPE 2** Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related  
**Concrete** Works:

30A3B1A0L – Period 1\*

30A3B1A0M – Period 1\*

30A0B1A0L – Period 2\*

30A0B1A0M – Period 2\*

Reference Section – 6.4

Concrete for Early Opening of Pavements

20 MPA in 72 hours:

Slip Form

Hand Placement

72A3B1ALE – Period 1\*

72A3B1A0E – Period 1\*

72A0B1ALE – Period 2\*

72A0B1A0E – Period 2\*

20MPa in 24 Hours:

24A0B1A0E – No Fly ash Allowed

Reference Section – 6.6

Concrete for Temporary Restoration of Utility Pavement Cuts

28A0A1A0M – No Fly ash Allowed

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Ahmed Ghazy, Ph.D., P.Eng., PMP  
Research and Standards Engineer



**2021 CONCRETE MIX DESIGN APPROVAL**

**Concrete Supplier:** Maple Leaf Construction Ltd.

**Date:** May 2020

**Plant Location:** 2245 Brookside Blvd

**Reference Section – 6.2**

**TYPE 1 Concrete for Pavements, Commercial Approaches, Curb and Gutter Sections, Curbs, Monolithic Curb and Sidewalks, Splash Strips and Bull-noses:**

**Slip Form Paving**

**Hand Placement**

**Curbs**

**Pavements**

322071 – Period 1\*

322071 – Period 1\*

322073 – Period 1\*

322072 – Period 2\*

322072 – Period 2\*

322074 – Period 2\*

**TYPE 2 Concrete for Sidewalks, Residential Approaches, Median Slabs and Other Related Concrete Works:**

302075 – Period 1\*

302076 – Period 2\*

**Reference Section – 6.4**

**Concrete for Early Opening of Pavements**

**20 MPA in 72 hours:**

**Slip Form**

**Hand Placement**

202071HE – Period 1\*

202073HE – Period 1\*

202072HE – Period 2\*

202074HE – Period 2\*

**20MPa in 24 Hours:**

202081HE – No Fly Ash Allowed

**Reference Section – 6.6**

**Concrete for Temporary Restoration of Utility Pavement Cuts**

202081HE

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